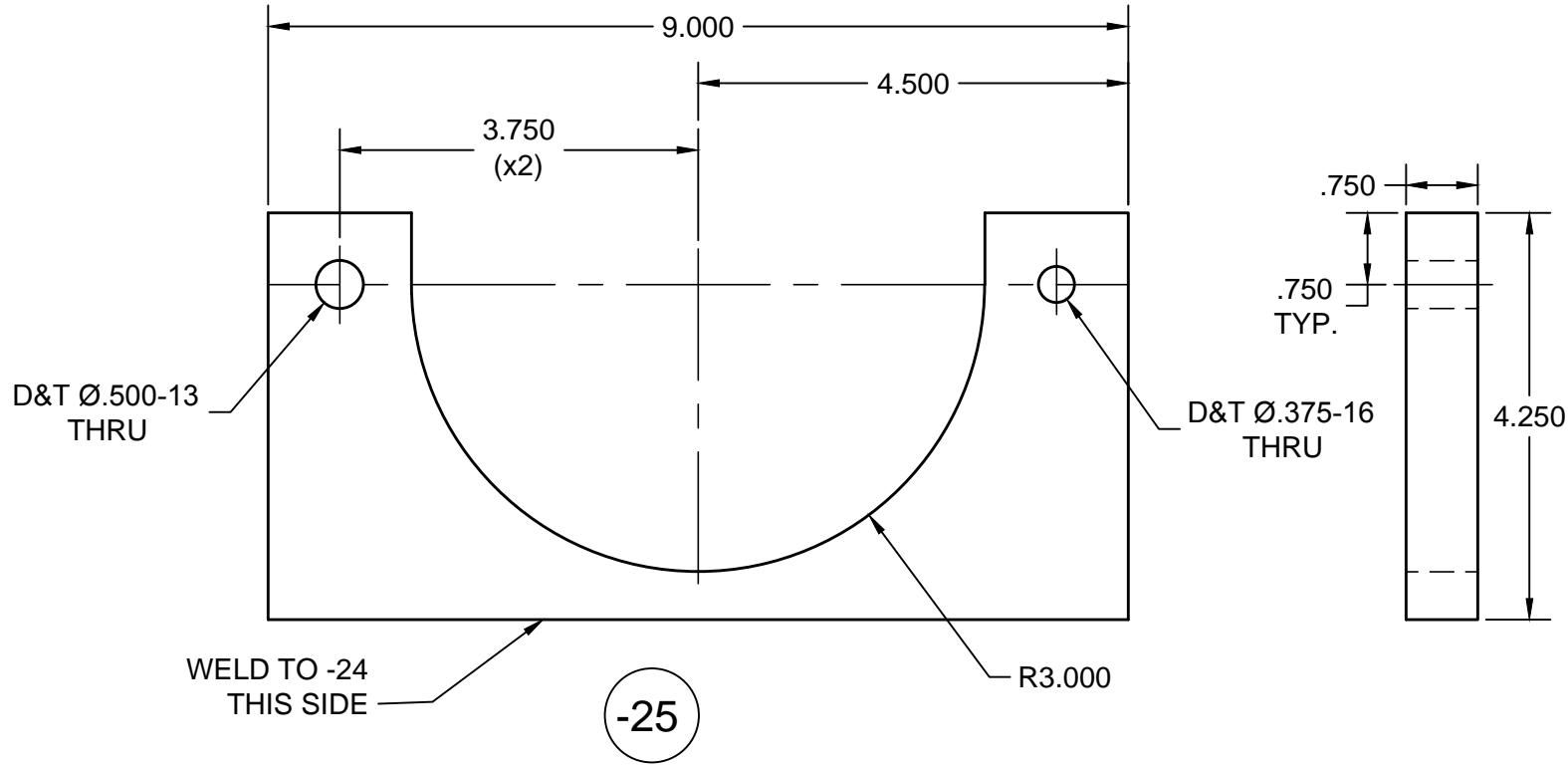
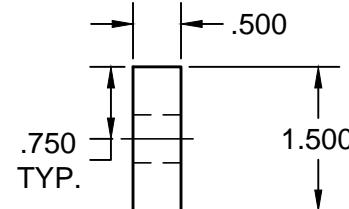
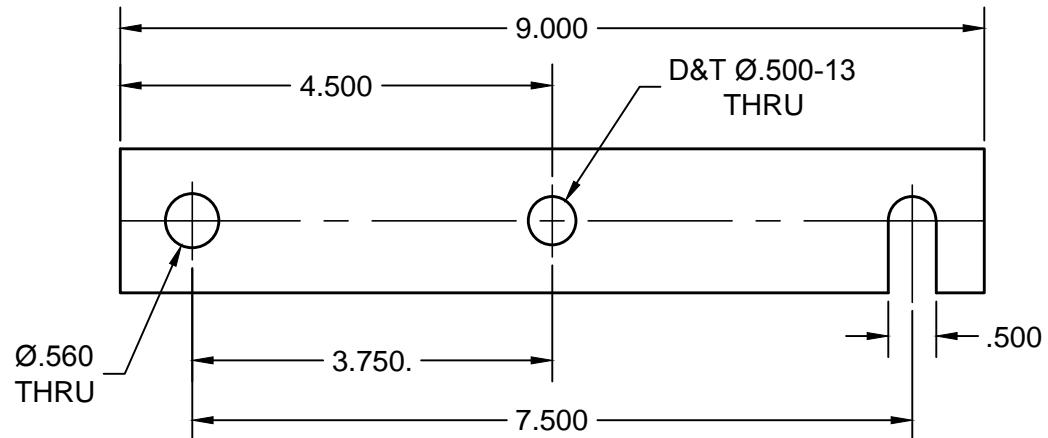


REVISIONS			
REV	DESCRIPTION	DATE	APPROVED



			DRAWN BY: PERRITT	TITLE: RB RED BARN MACHINE		
			APPROVED			
			HEAT TREAT			
			FINISH			
			SPEC			
			-- UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS XXX ± .005 FRACTIONS ± 1/32 XX ± .01 ANGLES ± 5° X ± .1			
			1. BREAK ALL SHARP EDGES 015 x 45° PR 015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING			
PART #	QTY	DESCRIPTION	USED ON MODEL	DWG NO.		REV
-25	1	CRS 3/4 x 4-1/4 x 9	414-100	145G0291		
			CH-47D	SCALE	NTS	DATE 2-23-06 SHEET 1 OF 1

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED



-28

PART #	QTY	DESCRIPTION
-28	1	CRS 1/2 x 1.5 x 9

USED ON MODEL

414-100

CH-47D

DRAWN BY: PERRITT

APPROVED

HEAT

TREAT

FINISH

SPEC

PERRITT



RED BARN MACHINE

TITLE

HOLDING FIXTURE

DWG NO.

145G0291

REV

SCALE

NTS

DATE

2-21-06

SHEET 1 OF 1

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ON:

DECIMALS

XXX \pm .005

XX \pm .01

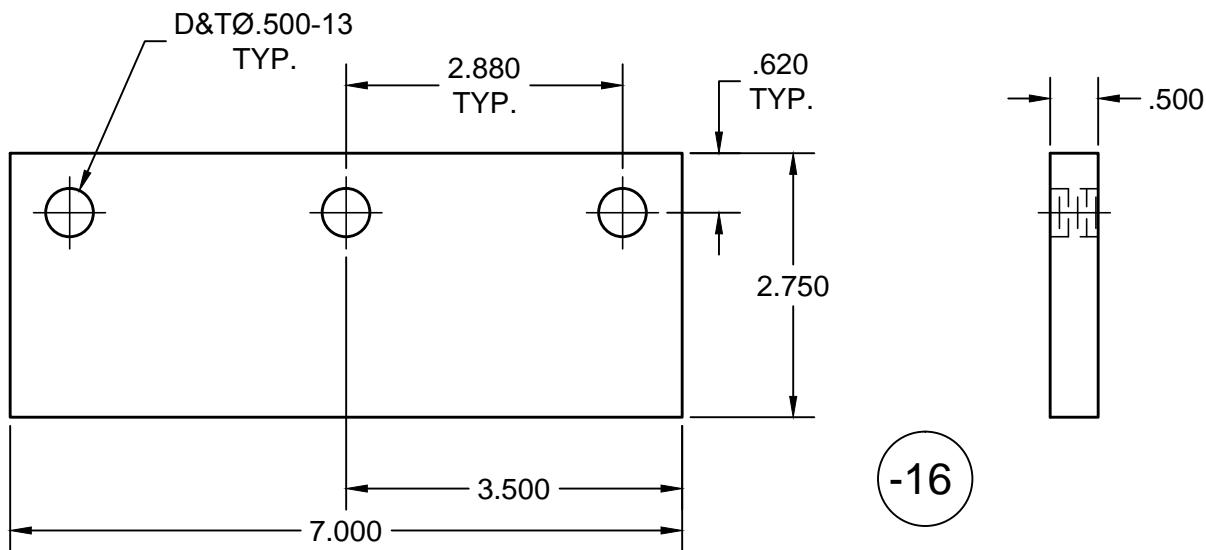
X \pm .1

FRACTIONS \pm 1/32

ANGLES \pm 5°

UNLESS OTHERWISE SPECIFIED
1. BREAK ALL SHARP EDGES
015 x 45° PR 015 R
2. DIMENSIONAL LIMITS APPLY AFTER PLATING

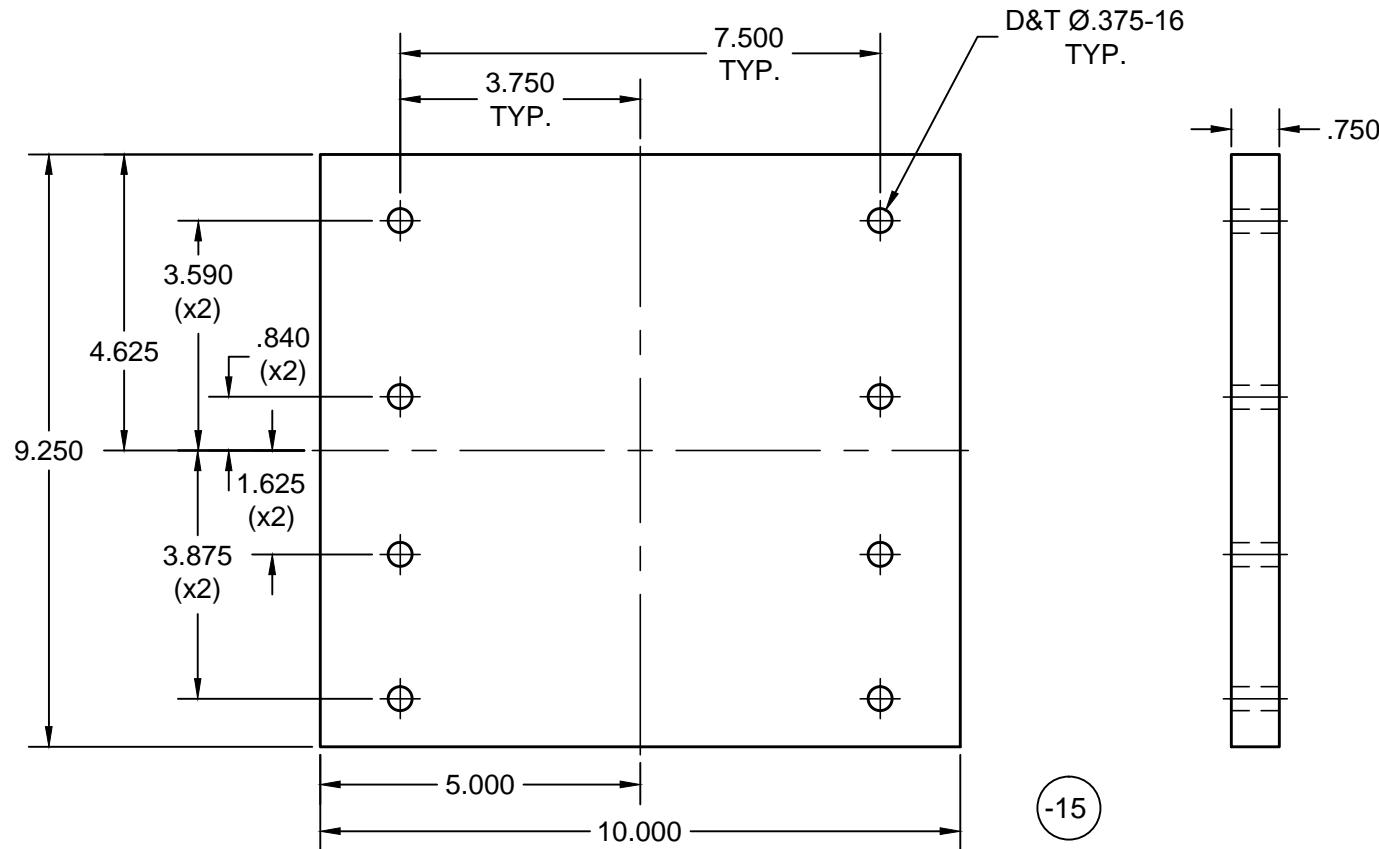
REVISIONS			
REV	DESCRIPTION	DATE	APPROVED



PART #	QTY	DESCRIPTION	USED ON MODEL	DRAWN BY: PERRITT	APPROVED	HEAT TREAT	FINISH SPEC	TITLE	DWG NO.	REV
-16	2	CRS 1/2 x 3 x 7	414-100 CH-47D				--	RED BARN MACHINE	145G0291	
				UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS XXX \pm .005 XX \pm .01 X \pm .1 FRACTIONS \pm 1/32 ANGLES \pm 5°				HOLDING FIXTURE		

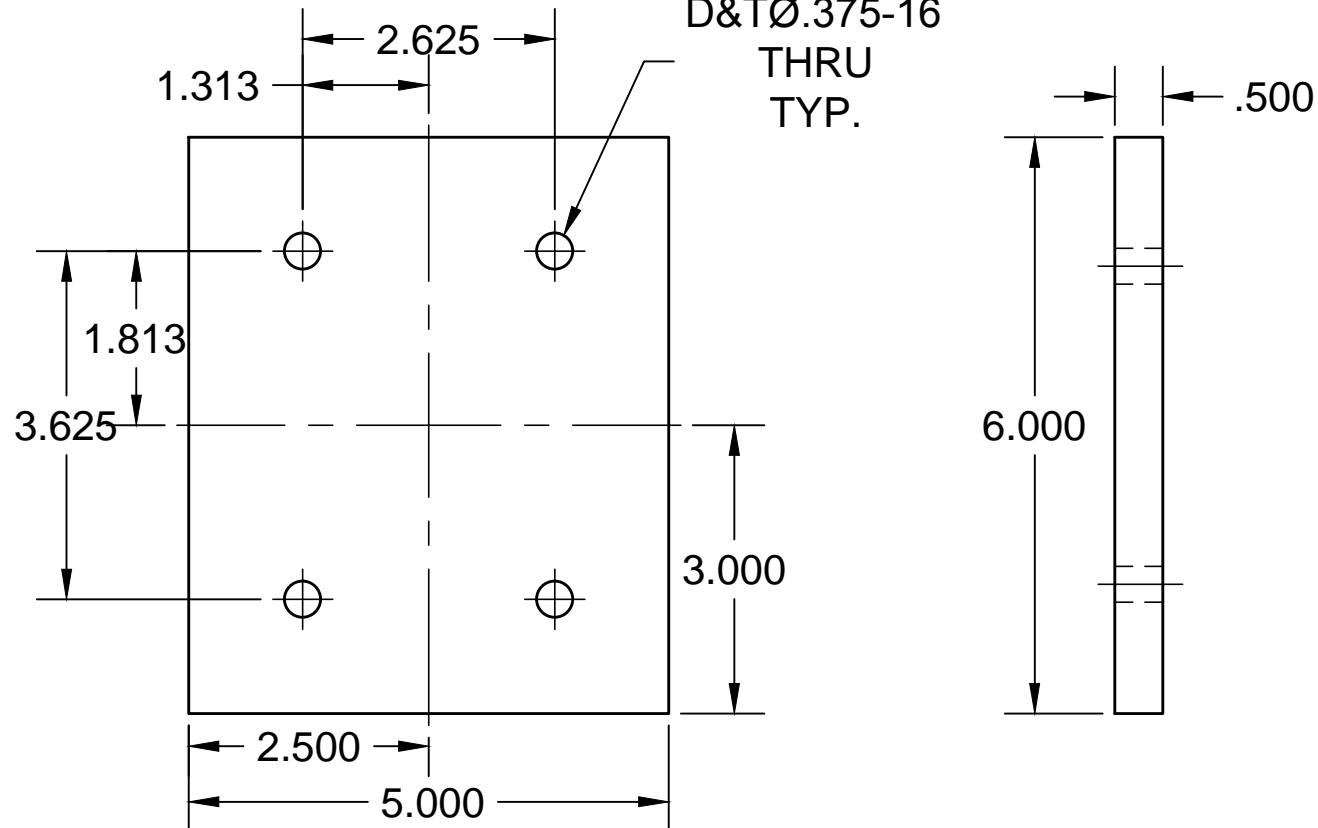
UNLESS OTHERWISE SPECIFIED
1. BREAK ALL SHARP EDGES
015 x 45° PR 015 R
2. DIMENSIONAL LIMITS APPLY AFTER PLATING

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED



PART #			QTY	DESCRIPTION	DRAWN BY: PERRITT	TITLE	
-15			1	CRS 3/4 x 9-1/2 x 10-1/4	APPROVED	RED BARN MACHINE	
				USED ON MODEL	HEAT TREAT	HOLDING FIXTURE	
				414-100	FINISH SPEC	DWG NO. 145G0291	
				CH-47D	--	REV	
					UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS XXX ± .005 XX ± .01 X ± .1	SCALE NTS	DATE 2-17-06
					FRACTIONS ± 1/32 ANGLES ± 5°	SHEET 1 of 1	
					1. BREAK ALL SHARP EDGES 015 x 45° PR 015 R		
					2. DIMENSIONAL LIMITS APPLY AFTER PLATING		

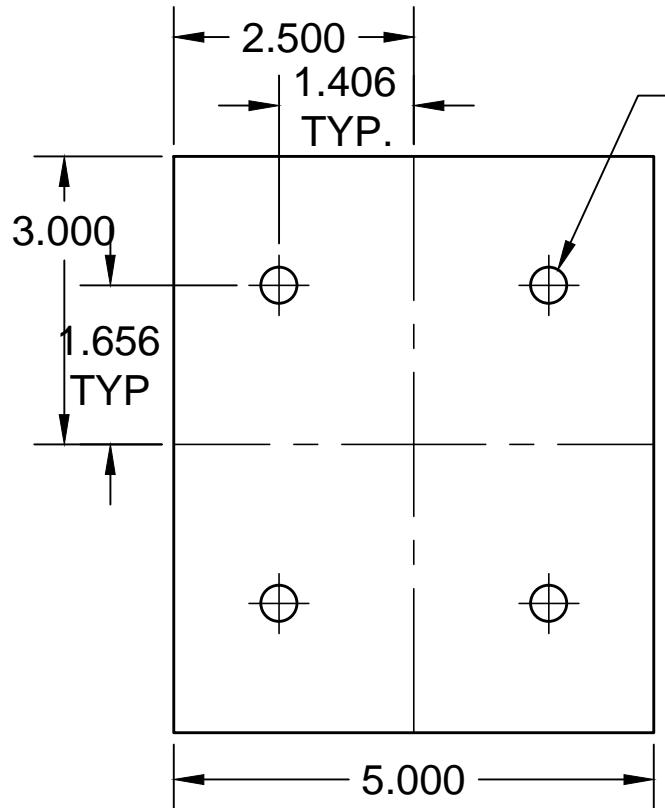
REVISIONS			
REV	DESCRIPTION	DATE	APPROVED



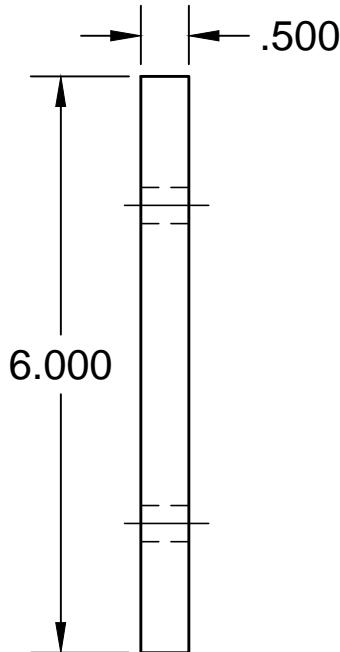
-18

			DRAWN BY: PERRITT			
			APPROVED			
			HEAT TREAT			
			FINISH SPEC			
			--			
			UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS XXX \pm .005 FRACTIONS \pm 1/32 XX \pm .01 ANGLES \pm 5° X \pm .1			
			RB RED BARN MACHINE			
			TITLE HOLDING FIXTURE			
PART #	QTY	DESCRIPTION	DWG NO. 145G0291			REV
-18	2	CRS 5x6x1/2				
			SCALE	NTS	DATE	2-17-06
						SHEET 3 of 3

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED



D&T Ø.375-16
THRU
TYP.



-19

PART #	QTY	DESCRIPTION
-19	2	CRS 5x6x1/2

USED ON MODEL

414-100

CH-47D

DRAWN BY: PERRITT

APPROVED

HEAT

TREAT

FINISH

SPEC

PERRITT



RED BARN MACHINE

TITLE

HOLDING FIXTURE

DWG NO.

145G0291

REV

SCALE

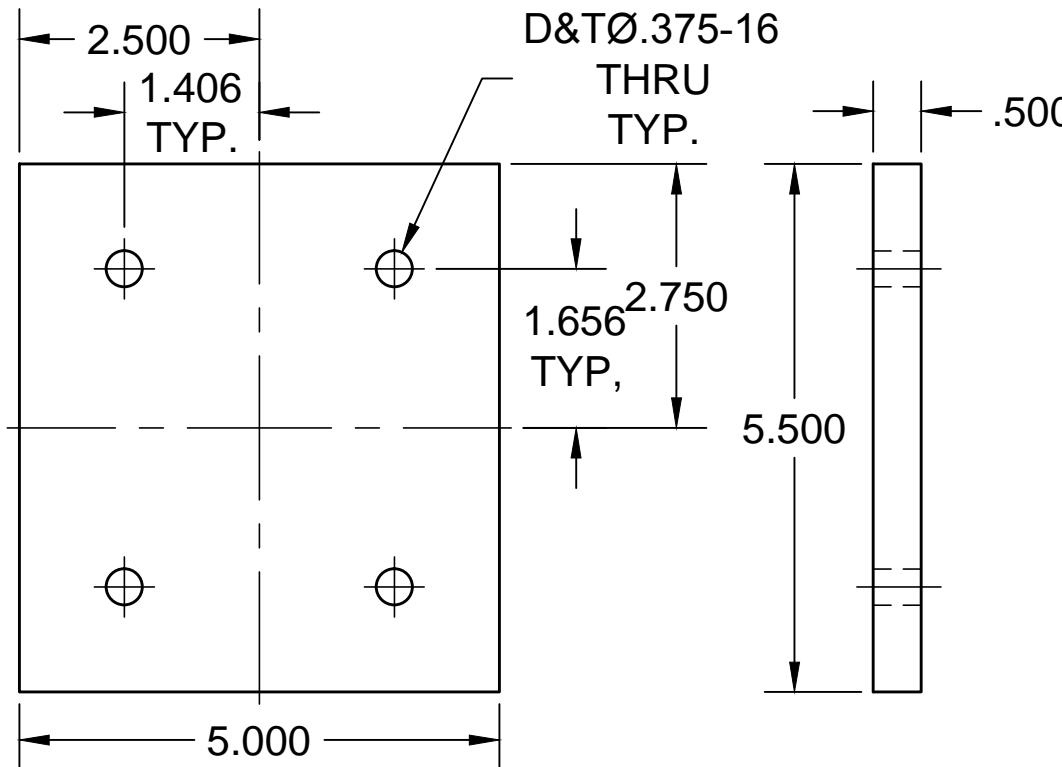
NTS

DATE 2-17-06

SHEET 3 of 3

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ON:
DECIMALS .XXX ± .005 FRACTIONS ± 1/32
XX ± .01 ANGLES ± 5°
X ± .1
UNLESS OTHERWISE SPECIFIED
1. BREAK ALL SHARP EDGES
015 x 45° PR 015 R
2. DIMENSIONAL LIMITS APPLY AFTER PLATING

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED



-17

PART #	QTY	DESCRIPTION
-17	2	CRS 5 x 5-1/2 x 1/2

USED ON MODEL
414-100
CH-47D

DRAWN BY: PERRITT
APPROVED
HEAT TREAT
FINISH SPEC --
UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ON:
DECIMALS XXX \pm .005 FRACTIONS \pm 1/32
XX \pm .01 ANGLES \pm 5 $^{\circ}$
X \pm .1
UNLESS OTHERWISE SPECIFIED
1. BREAK ALL SHARP EDGES
.015 x 45 $^{\circ}$ PR 015 R
2. DIMENSIONAL LIMITS APPLY AFTER PLATING

RB RED BARN MACHINE
TITLE
DWG NO. 145G0291 REV
SCALE NTS DATE 2-17-06 SHEET 1 of 3

D&T Ø.375-16
THRU
TYP.

PART #	QTY
-1	1

DESCRIPTION

DESCRIPTION

USED ON MODE

414-100

CH-47D

DRAWN BY: **PERRITT**
APPROVED
HEAT TREAT
FINISH SPEC **BLACK OXIDE**
UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ON:
DECIMALS
.XXX \pm .005 FRACTIONS \pm 1/32
.XX \pm .01 ANGLES \pm 5°
.X \pm .1
UNLESS OTHERWISE SPECIFIED
1. BREAK ALL SHARP EDGES
.015 x 45° PR. .015 R
2. DIMENSIONAL LIMITS APPLY AFTER PLATING

RB

RED BARN MACHINE

TITLE

PART

RI

NTS

DATE 9-15-03 SHEET 1 of 1

NOT APPROVED FOR PRODUCTION

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED

PART #	QTY	DESCRIPTION
-1	1	4140 3/16 x 1 1/2 x 4

DRAWN BY: PERRITT	TITLE RED BARN MACHINE
CHECKED	
HEAT	
TREAT	
FINISH SPEC	
USED ON MODEL 414-100 CH-47D	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1
DWG NO.	PART #
SCALE NTS	DATE 9-15-03
REV.	SHEET 1 of 1